



Installation Instructions for DPM 34 SC/HSC Part # 34-280

1. Remove the reloadable cassette from the machine.
2. Open the cassette and remove the shaft assembly.
3. Unscrew the compression nuts from the end of each AB Dick cam drive end plate and set it off to the side.

Remove the stationary AB Disk cam drive end plate by following this procedure to remove the pin:

- a. Using a 1/8" punch and hammer.
 - b. Place the shaft on a hard surface with the pin in the up position, make sure there is nothing under the pin.
 - c. Holding the punch, place it on top of the pin.
 - d. Strike punch until the pin is removed from the shaft and hub.
 - e. Slide the AB Dick cam drive end plate off the shaft.
4. Remove the set of Universal alignment End Plates from the package, being sure not to poke yourself. Replace with one Universal Alignment End Plate, being sure to place the securing pins facing in.
 5. Place a new roll of material onto the shaft, it may take two hands applying equal pressure to allow the securing pins to fully penetrate the core material.
 6. Place the second Universal Alignment End Plate on the shaft opposite the first, again with the securing pins facing into the material core. This should only have to be done on your first installation, as you will leave one plate in position for future reference.
 7. Replace the shaft assembly into the cassette, after closing the cassette, use the scale on the outside of the cassette to center the material side to side.
 8. Once you are satisfied with the centering, secure the Universal Alignment End Plates by tightening the compression nut on each Universal Alignment End Plate to hold the material centered.
 9. It is recommended to mark "Do Not Remove" on one end plate with a black marker as this will allow faster roll changes by using the same orientation point each time.

For additional information or assistance contact Mark Prymula at 616.890.9521 (Cell)