



Installation Instructions for DPM 2340 Part # 23-280

1. Remove the reloadable cassette from the machine.
2. Open the cassette and remove the shaft assembly.
3. Unscrew the compression nuts from the end of each AB Dick cam drive end plate and set them off to the side.
4. Remove the set of Universal alignment End Plates from the package, being sure not to poke yourself. Replace with one Universal Alignment End Plate, being sure to place the securing pins facing in.
5. Place a new roll of material onto the shaft, it may take two hands applying equal pressure to allow the securing pins to fully penetrate the core material.
6. Place the second Universal Alignment End Plate on the shaft opposite the first, again with the securing pins facing into the material core. This should only have to be done on your first installation, as you will leave one plate in position for future reference.
7. Replace the shaft assembly into the cassette, after closing the cassette, use the scale on the outside of the cassette to center the material side to side.
8. Once you are satisfied with the centering, secure the Universal Alignment End Plates by tightening the compression with a spanner wrench nut on each Universal Alignment End Plate to hold the material centered.
9. Repeat this procedure for each different roll width you use. If you continue to use the same width material, it is recommended to mark "Do Not Remove" on one end plate with a black marker as this will allow faster roll changes by using the same orientation point each time.

For additional information or assistance contact Mark Prymula 616.890.9521 (Cell)